



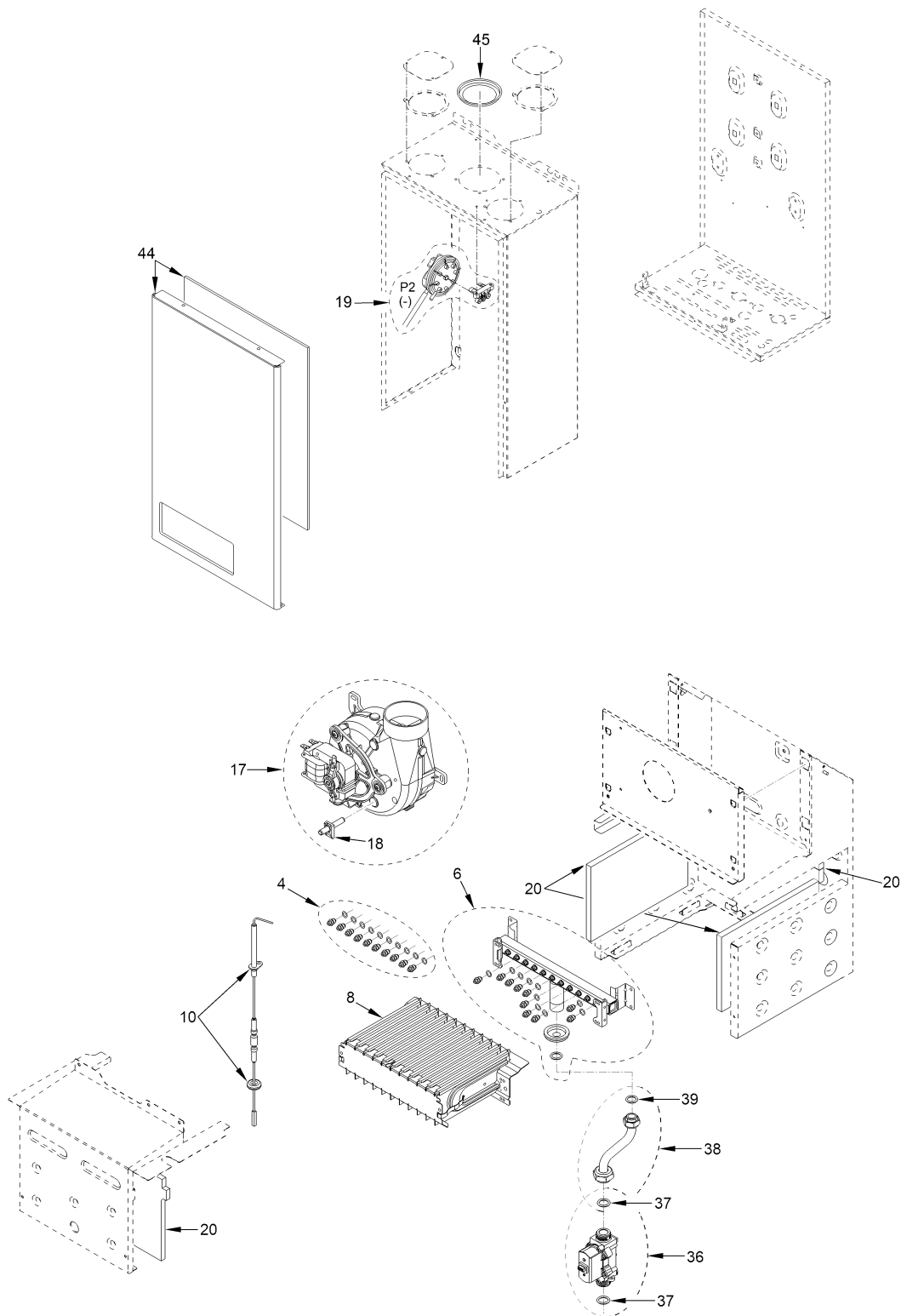
Fonderie Sime S.p.A.

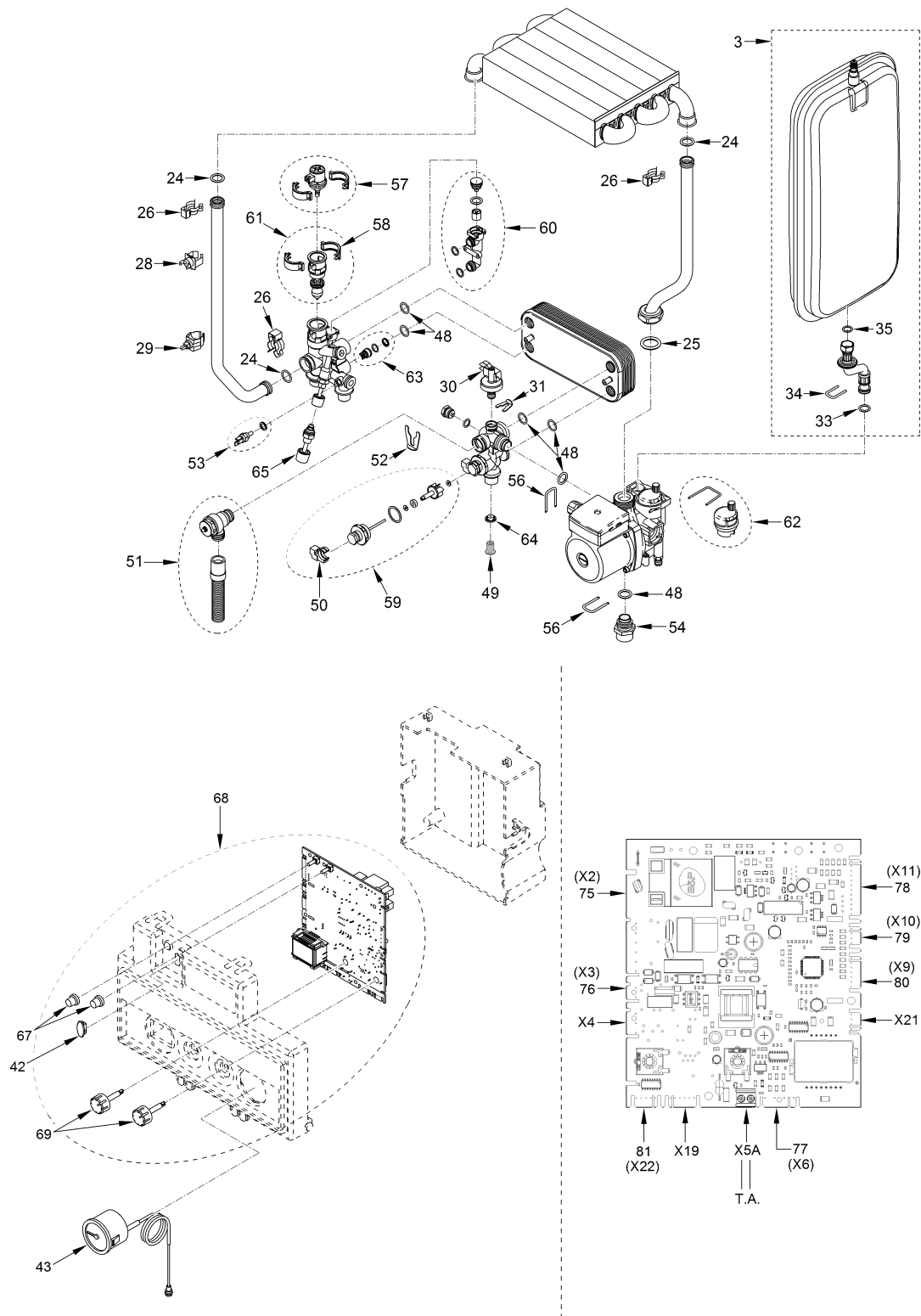
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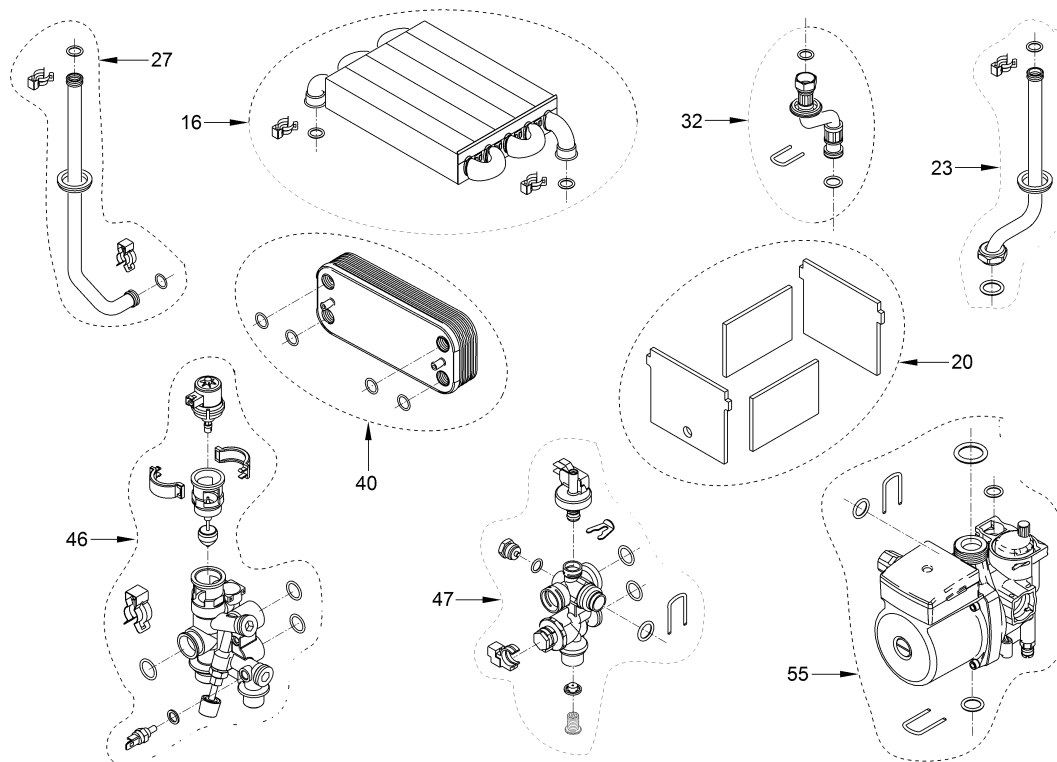
Registro Imprese Verona C.F./Partita IVA IT01275930236 - R.E.A. VR 171357 - N Mecc. VR 014435

Capitale sociale int. versato 5.521.200,00 - Societ controllata da Sime S.p.A.

8116532 GO 25 BF







The exploded diagram is common to several finished products. The spare parts related to the selected code are only those listed below.

IMPORTANT: The use of non-original spare parts will void the warranty and may compromise the safety of the product.

Position	Code	Description	Note	Advised parts	Price list
	6332702	By-pass cap assy+or-Kramer			4.06
003	6281638	Expans. vess.+flex+spring			81.5
004	5144731	Conversion kit for natural gas			19.3
005	6226750	Silicone pipe ring ø128			3.2
006	6281626	Burner manifold met+pipe ring			41.6
008	5198222	Main burner assembly			42.3
009	6226752	Silicone pipe ring ø12			3.31
010	6281635	Ignit-ionis-electr+fairlead+e		A	22.3
011	6226712	Cable-clamp for hole ø14			3.24
012	6226714	Cable-clamp for hole ø14			2.09
016	6281694	Heat exchanger+or+spring			182.1
017	6225650	Fan			60.2
018	6263918	Fan pressure test point			5.5
019	6281698	Air press.switch+supp+tube		A	32.5
020	6281639	Combust.chamber insulating kit			29.2
023	6281697	Return pipe C.H.system + or			29.7
024	6226412	O-ring 3068		A	1.57
025	2030267	Piracriten gasket Ø 30x17x2		A	2.31
026	6226601	Spring for heat exchanger conne			2.72
027	6281696	Flowing pipe C.H.system+or			28.0
028	6146729	100°C safety stat		A	8.3
029	6231372	Temperature sensor		A	9.2
030	6037512	Water pressure switch			10.3
031	6226639	Spring clip			1.56
032	6281632	Flex.pipe MF3/8" L=200 + or			22.6
033	6226476	ORing diam.15x2		A	1.32
034	6226656	Pipe fixing spring			2.71
035	2030226	Gasket Ø 10,2x14,8x2		A	0.89
036	6281636	Gas valve+gaskets+instr.sheet		A	79.2
037	2030249	Gasket Ø 24x17x3		A	1.63
038	6281628	Gas inlet pipe + gasket			23.9
039	2030255	Gasket Ø 12,5x18,5x3		A	1.41
040	6319689	10 plate heat exchanger + or		A	63.1
042	6305140	Rubber cap			1.9
043	6146132	Hydrometer			16.4
044	6281627	Front panel + insulators			62.7
045	6028620	Air diaphragm Ø 81			4.8
046	6281598	C.H.flow stepper manifold + or			109.2
047	6281640	C.H.ret.manif+or+wat.pres+filte			70.7
048	6226475	ORing diam.18,64x3,53		A	0.8
049	6222003	D.H.W. filter			1.22
050	6131440	Flowmeter sensor		A	9.4
051	6319649	Safety valve kit 3 bar + plasti		A	17.5

052	6226645	Spring clip		2.71
053	6281519	Plunged sensor + gasket	A	10.8
054	6120560	Pump nipple 3/4"		9.8
055	6281633	Circulat. pump + gasket		142.7
056	6226644	Spring clip for rotating connec		1.96
057	6319652	Engine + cable ties group		31.1
058	6246720	Motor clamp fixing		1.2
059	6319651	Flowmeter + sensor group	A	17.8
060	6319653	External by-pass kit	A	18.2
061	6319648	Shutter + cable ties group		21.6
062	5152030	Automat.air vent+gasket+spring		29.0
063	6281859	Restraint valve + seeger ring		8.7
065	6319639	Filling cock		20.7
067	6240130	Adjustment key		2.76
068	6281637	Main P.C.B + keys + knobs	A	108.1
069	6290180	Knob Ø 20		2.76
075	6329470	Conn.X2 power supply-circulator		10.9
076	6329471	Conn.X3 ventilateur		9.3
077	6329469	Conn.X6 room therm.-extern.prob		9.5
078	6329465	Con.X11 flux-s.san-w.pres-v.gas		13.3
079	6329466	Conn.X10 safe-therm-flow probe		9.3
080	6329467	Conn.X9 air pressure switch		9.7
081	6329468	Conn.X22 stepper motor		12.0
	5202303	Complete control panel		166.5

A = Spare parts for minimum fittings